INSTRUCTIONS FOR CK ELBOW

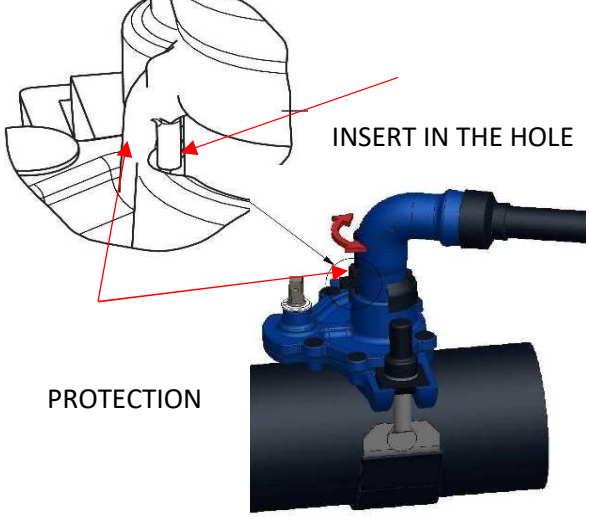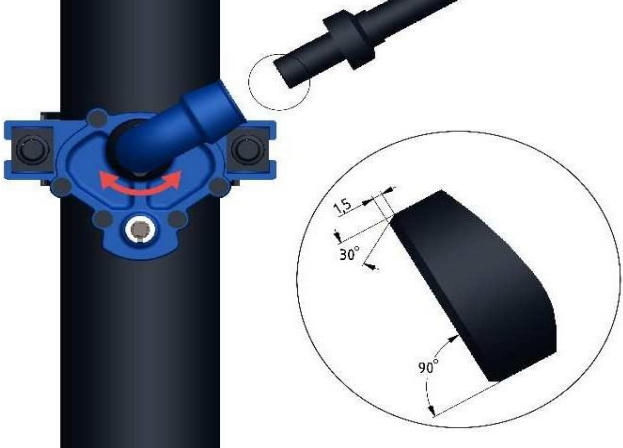| STEP 0: - CK ELBOW	STEP 1: REMOVE THE PROTECTIVE COVER	STEP 2: APPLY ASSEMBLY LUBRICANT TO THE SEALS BY HAND OR BRUSH

STEP 3: INSERT THE ELBOW INTO THE DRILLING SADDLE	STEP 4: TWIST THE ELBOW	STEP 5: ATTACH THE PROTECTION

STEP 4: 25° 115° / 115° 25°

STEP 5: INSERT IN THE HOLE — PROTECTION

STEP 6: DIRECT THE ELBOW IN THE DIRECTION OF THE OUTLET PIPE, PREPARE THE OUTLET PIPE (RECTANGULARITY AND CHAMFERING)

1.5 / 30° / 90°

STEP 7: INSERT THE OUTLET PIPE AND INSTALL THE CUFF

CUFF