We control the stream together with you.

RANGE OF PRODUCTS

Butterfly Valves
Non-Return Valves / Check Valves
Strainers
Hydrants
Gate Valves
Pipe Drilling Saddles
Service Connection Valves

Our Advantages
Swift responsiveness and short delivery times, without unnecessary delays.
Design and production of industrial valves for customers with even the most specific requirements.
Ability to produce in very small quantities (upwards of one product).
Flexibility and excellent customer support. You can always rely on us!
- Fire hydrant for quick use in case of fires and temporary connecting of pipe network
- It is not necessary to dig out the hydrant in case of replacement of sealing parts
- Extremely light weight of the hydrant enables quick and simple installation
- Sealing technique enables self-cleaning of the sealing area
- Hydrant head can easily be rotated and fixed on any position
- High permeability of the hydrant – good hydraulic properties
- Connection to a pipeline network with a N or a FF piece
- Hydrants are manufactured acc. to Construction Products Regulation 305/2011/EU
- Extremely light weight of the hydrant enables quick and simple installation
- Flanges compatible with standard EN 1092-2 requirements
- Outlet flange according to DIN 3221 and DVGW VP 325
- Production test acc. to EN 12266
  
  Shell 25 bar (rate A)
  Seat tightness 1.1 x PN (rate A)

- Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm

Note: All mounting depths are possible by agreement.
**THROUGHBORE UNDERGROUND HYDRANT**

EN 14339 / EN 1074-6 / EN 1074-1

DN 80
PN 10/16
DUCTILE IRON / SS

**Art. 2012 EF3 / ET3**

**FIX & TELESCOPIC VERSION**

- Body made from one piece
- Operating spindle made from solid material
- Sealing technique enables self-cleaning of the sealing area
- Connection to a pipeline network with a N or a FF piece
- Hydrants are manufactured acc. to Construction Products Regulation 305/2011/EU
- Extremely light weight of the hydrant enables quick and simple installation
- Flanges compatible with standard EN 1092-2 requirements
- Outlet flange according to DIN 3221 and DVGW VP 325
- Production test acc. to EN 12266
  
  **Shell 25 bar (rate A)**
  **Seat tightness 1.1 x PN (rate A)**
- Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm

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**UNDERGROUND HYDRANT**

EN 14339 / CPR 305/2011/EU / EN 1074-6 / EN 1074-1

DN 80
PN 10/16
DUCTILE IRON

**Art. 2016A**

- Underground hydrant for quick use in case of fire
- Body made from one piece
- Operating spindle made from solid material
- Sealing technique enables self-cleaning of the sealing area
- Connection to a pipeline network with a N or a FF piece
- Hydrants are manufactured acc. to Construction Products Regulation 305/2011/EU
- Extremely light weight of the hydrant enables quick and simple installation
- Flanges compatible with standard EN 1092-2 requirements
- Outlet flange according to DIN 3221 and DVGW VP 325
- Production test acc. to EN 12266
  
  **Shell 25 bar (rate A)**
  **Seat tightness 1.1 x PN (rate A)**
- Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm

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**UFH GOST UNDERGROUND HYDRANT**

EN 14339 / CPR 305/2011/EU / EN 1074-6 / EN 1074-1

DN 100
PN 10/16

**Art. 2009 GOSTEN**

- Underground hydrant for quick use in case of fire
- Body made from one piece
- Operating spindle made from solid material
- Sealing technique enables self-cleaning of the sealing area
- Connection to a pipeline network with a N or a FF piece
- Hydrants are manufactured acc. to Construction Products Regulation 305/2011/EU
- Extremely light weight of the hydrant enables quick and simple installation
- Flanges compatible with standard EN 1092-2 requirements
- Outlet flange according to DIN 3221 and DVGW VP 325
- Production test acc. to EN 12266
  
  **Shell 25 bar (rate A)**
  **Seat tightness 1.1 x PN (rate A)**
- Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm

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**Note:**

We can offer you complete development from drawing to serial production.

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**DVGW Certificate**

**CE**

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Underground Hydrants
GATE VALVES

GAVE
RESILIENT SEATED GATE VALVE
EN 1171, EN 1074-2, EN 1074-1
DN 50-500
PN 10/16
Δ Pmax = 16bar

• Flanged resilient seated gate valve for potable water and waste water
• Simple construction and low weight
• Low torque
• Simple maintenance and handling
• All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.
• Operation with hand wheel, telescopic extension spindle or electric actuator
• Gate valve is manufactured and tested acc. to EN 1074-1 and 2 / EN 1171
• Face to face length acc. to EN 558-1, basic series 14 (F4) and 15 (F5)
• Flanges compatible with standard EN 1092-2 requirements
• Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)
• Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 μm

TELESCOPIC EXTENSION SPINDLE
DN 50-600

• Threaded service connection valve for potable water acc. to EN 1074-1 and 2 / EN 1171
• Wedge all-around EPDM vulcanized
• Low torque
• Production test acc. to EN 12266

SEATING

• Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 μm

ART
730

ART
740

ART
735

ART
746

ART
745
SEVA
SERVICE CONNECTION VALVE
EN 1171, EN 1074-2, EN 1074-1
DN 20-50 (3/4” - 2”)

Art. 745

- Threaded service connection valve for potable water acc. to EN 1074-1 and 2 / EN 1171
- Wedge all-around EPDM vulcanized
- Low torque
- Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)
- Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm

VALPOS
GATE VALVE POSITION INDICATOR
DN 50-600
PN 10/16
Δ Pmax = 16bar

Art. 731

- It shows continuously the position (open/closed position) of the gate valve
- It allows fast and suitable intervention in unwanted and stressful situations
- The installation of VALPOS position indicator is recommended for application in industrial zones, cities and in all places where nothing is to be left to chance

TELESCOPIC EXTENSION SPINDLE FOR SEVA

Art. 746

Gate Valves
UNI - BRINA
UNIVERSAL DRILLING SADDLE
EN 1074-2, EN 1074-1
DN 80-400
Δ Pmax = 16bar

Art. 610
• Rotatable connection elbow 90°
• Enables installation into the pipeline under pressure
• Maximum drilling diameter 33 mm
• Stainless steel rubber covered strap
• Suitable for ductile iron pipes, steel pipes and pipes of similar materials
• All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.
• Maintenance free
• Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)
• Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm

BRINA
DRILLING SADDLE FOR PE PIPES
EN 1074-2, EN 1074-1
DN 63-225
Δ Pmax = 16bar

Art. 611
• Rotatable connection elbow 90°
• Enables installation into the pipeline under pressure
• Maximum drilling diameter 33 mm
• Suitable for PE pipes and pipes of similar materials
• All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.
• Maintenance free
• Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)
• Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 µm
**SADDLE**

**SADDLE FOR PE PIPES**
DN 63-225

Art. 028

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**COMPRESSION FITTING**

**FOR PE PIPES**
DN 63-140

Art. 037

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**TELESCOPIC EXTENSION SPINDLE**

H = 800 - 1400
H = 1300 - 1800

Art. 605

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**DRILLING MACHINE**

for drilling under pressure

Art. 055

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**BATTERY POWERED DRILLING MACHINE**

for drilling under pressure

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Pipe Drilling Saddles
Art. 435

NORVA
SWING CHECK VALVE
EN 12334, EN 1074-3, EN 1074-1
DN 40-500
PN 6*/10/16

Δ Pmax = 16bar
*by agreement

Art. 438

MEVA
DIAPHRAGM NON-RETURN VALVE
EN 1074-3, EN 1074-1
DN 40-400
PN 6*/10/16

Δ Pmax = 16bar
*by agreement

Art. 442

MEVA
DIAPHRAGM NON-RETURN VALVE
EN 1074-3, EN 1074-1
DN 40-400
PN 6*/10/16

Δ Pmax = 16bar
*by agreement

• Swing check valve for complete and quick closing of the return flow
• Simple construction
• Turnable disc enables double lifetime - for dim. up to DN 300
• DN 350, 400, 500 with relief valve (bypass)
• Quick and easy disassembly of cover and disc
• No special maintenance needed
• Low pressure loss
• Wide range of application in potable and waste water systems
• Face to face length acc. to EN 558-1, basic series 48
• Flanges acc. to EN 1092-2
• All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.
• Production test acc. to EN 12266
Shell 1.5 x PN (rate A)
Seat tightness 1.1 x PN (rate A)
• Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 μm

• Diaphragm non return valve with soft sealing for complete, quick and silent closing of the return flow
• All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.
• Recommended flow 2-4 m/s
• Wide range of application
• Face to face EN 558-1, basic series 48 (DIN 3202, F6)
• Production test acc. to EN 12266
Shell 1.5 x PN (rate A)
Seat tightness 1.1 x PN (rate A)
• Flanges acc. to EN 1092-2
• Epoxy coated acc. to GSK, DIN 30677-2 and EN 14901 - min. 250 μm
CHECK VALVE

EN 12334, EN 1074-3, EN 1074-1
DN 40-600
PN 6/10/16/25/40
ANSI 150/300

• Wafer type construction with soft sealing or metallic sealing for complete and quick closing of the return flow of liquid and gaseous media
• Metal-metal sealing cannot assure 100 % tightness
• Wide range of application
• Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)

CHECK VALVE WITH SPRING

EN 12334, EN 1074-3, EN 1074-1
DN 40-400
PN 6/10/16/25/40
ANSI 150/300

• Wafer type construction with soft sealing or metallic sealing for complete and quick closing of the return flow of liquid and gaseous media
• Metal-metal sealing cannot assure 100 % tightness
• Wide range of application
• Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)
• The construction enables the application also in case of not completely horizontal pipeline
• The spring ensures non-slam effect
Butterfly Valves

**BUTTERFLY VALVE**

**WAFFER TYPE**
EN 593, EN 1074-2, EN 1074-1
DN 50-300
PN 6/10/16
Δ Pmax = 16bar

**Art. 120**

- Resilient seated centric butterfly valve
- For closing (ON-OFF) and regulation of liquid and gaseous media
- Wide range of application
- Excellent flow characteristics
- Operation with lever, gearbox, pneumatic or electric actuator
  (Art. 120 DN 50 – DN 100 are standardly equipped with lever)
- Face to face length acc. to EN 558 – 1, basic series 20 (DIN 3202 – K1)
- Flange for actuator acc. to DIN ISO 5211
- Different seal materials are possible: EPDM, NBR, FKM (Viton), Q (Silicone)
- Production test acc. to EN 12266
  Shell 1.5 x PN (rate A)
  Seat tightness 1.1 x PN (rate A)
- All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.

**BUTTERFLY VALVE**

**WAFFER TYPE**
EN 593, EN 1074-2, EN 1074-1
DN 350-600
PN 10/16
Δ Pmax = 16bar DN 350-500
Δ Pmax = 10bar DN 600

**Art. 220**

- Type 126 is a standard valve with changeable seal, applicable as an end valve up to Δ Pmax = 6 bar
- Type 125 is a valve with vulcanized seal onto body, applicable up to Δ Pmax = 25 bar and as an end valve and for vacuum up to -0,85 bar

**BUTTERFLY VALVE**

**LUG TYPE**
EN 593, EN 1074-2, EN 1074-1
DN 50-400
PN 6/10/16/25
Art. 126 Δ Pmax = 16bar
Art. 125 Δ Pmax = 25bar

**Art. 125-126**

- Type 126 is a standard valve with changeable seal, applicable as an end valve up to Δ Pmax = 6 bar
- Type 125 is a valve with vulcanized seal onto body, applicable up to Δ Pmax = 25 bar and as an end valve and for vacuum up to -0,85 bar
ACCESSORIES FOR BUTTERFLY VALVES

PLASTIC (PA6) LEVER FOR BUTTERFLY VALVE
Type 120 / DN 50-100 Standard

LEVER FOR BUTTERFLY VALVE DUCTILE IRON – POM
DN 50-150

PNEUMATIC ACTUATOR
DN 50-500

GEARBOX
DN 50-600

ELECTRIC ACTUATOR
DN 50-600
Y - STRAINER

PED 97/23/EC

END CONNECTIONS
- Threaded ends
- Flanged ends
- Welded ends

DIFFERENT MATERIALS
- Grey Iron JL 1040 / GG25
- Ductile Iron JS 1025 / GGG 40.3
- Carbon Steel casted GP 240 GH
- Carbon Steel welded S 235 JR
- Stainless Steel welded

*other welded materials by agreement

SYSTEMS OF POTABLE WATER, HEATING SYSTEMS, PROCESS ENGINEERING; WITH TEMPERATURE UP TO 400°C.

APPLICATION IN:
Strainers provide protection for other valves, increase the system reliability and reduce maintenance costs.

Production test acc. to EN 12266

APPLICATION FOR:

Flanged ends
- Welded ends

Art. 002-003

Art. 020-021 WITH BALL VALVE

Art. 024-025
**T - STRAINER**

DN 150-800  
PN 6/10/16/25

**END CONNECTIONS**  
Flanged ends  
Welded ends

**DIFFERENT MATERIALS**  
Carbon Steel welded S 235 JR  
Stainless Steel welded  
*other welded materials by agreement

Production test acc. to EN 12266  
Shell 1.5 x PN (rate A)

**APPLICATION FOR**  
Strainers provide protection for other valves, increase the system reliability and reduce maintenance costs.

**APPLICATION IN**  
Systems of potable water, heating systems, process engineering; with temperature up to 400°C.

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**T - OPEN TOP STRAINER**

DN 50-500  
PN 6/10/16/25

**END CONNECTIONS**  
Flanged ends  
Welded ends

**DIFFERENT MATERIALS**  
Carbon Steel welded S 235 JR  
Stainless Steel welded  
*other welded materials by agreement

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*Art. 300*

*Art. 300T*
TWINcleaner

STRAINER WITH TWO BUTTERFLY VALVES
DN 50-100
PN 10/16
GREY CAST IRON

Advantages of TWINcleaner:

- Three functions in one product (3 in 1)
- Reduced number of sealing joints which are potential threats for leakage
- Reduced installation length – you gain on space
- Installation time takes four times shorter compared with installation time of standard strainer and two butterfly valves
- Additional gaskets for installation into the pipeline are not necessary - they are already integrated
- Costs of screw and gasket material is three times reduced
- Possible additional accessories:
  - air valve used after cleaning the screen
  - manometer holes (connections) at inlet and outlet
  - magnetic insert
  - electric or pneumatic actuator for automatic closing or regulation of flow
Quality

Quality policy

The company policy is to ensure high level of quality as follows:

- We comply with all of our customers’ requirements and monitor their satisfaction
- We comply with all legal regulations applying to processes and products
- We hold regular educational seminars for employees
- We constantly develop and improve our system and our products
- We perform regular management reviews
- We carry out corrective and preventive measures
- We regularly control and evaluate production processes
- All of our products are 100% tested and evaluated

Internationally recognized certificates are an additional guarantee for the quality of IMP products

- **Standard ISO 9001: 2015**
  We have established a quality management system for the fields of development, production and marketing of industrial valves. We obtained our first certificate in December 1994 and we were the first company in Slovenia which has obtained this certificate in the field of industrial valves. Compliance with this standard is reviewed every year by an independent certification body, TÜV SÜD.

- **Pressure Equipment Directive PED 2014/68/EU – CE mark**
  This certificate is based on the European Pressure Equipment Directive PED 2014/68/EU, annex III, module H and is issued by the certifying body TÜV SÜD for development, production and sales of industrial valves. This certificate ensures that the company has established and still uses a quality management system pursuant to the above mentioned directive and that the producer is entitled to label their products with the CE mark and the identification number of the certifying body.

- **GSK Certificate**
  This certificate demonstrates the highest standard of coating for products used in the distribution of drinking and sewage water.

- **Construction Products Regulation 305/2011/EU**
  As producers of above ground and underground hydrants we comply with all of the requirements of the European Construction Products Regulation (CPR) 305/2011/EU. This is confirmed by certificate issued by ZAG Ljubljana.

- **Certificates for particular markets:**
  - DVGW certificate for German market
  - ÖVGW certificate for Austrian market
  - EAC (GOST) certificate for Russian market
  - ZIK certificate for Croatian market

- **All materials in contact with potable water are tested and approved acc. to EN 681, KTW, W270, WRAS, etc.**
We control the stream together with you.

Product Range

- Butterfly Valves
- Non-Return Valves / Check Valves
- Strainers
- Hydrants
- Gate Valves
- Pipe Drilling Saddles
- Service Connection Valves

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- Swift responsiveness and short delivery times, without unnecessary delays.
- Design and production of industrial valves for customers with even the most specific requirements.
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