

PRODUCT CATALOGUE DN 100 EN 1074-3 ONTROL THE STREAM

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Ε arn

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WORLD OF IMP VALVES

Company IMP Armature is based on a decades-long tradition, experience and knowledge in the field of development of industrial valves. The idea behind the success of the company is to understand the wishes of the customer and the $requirements of the {\it market}, thus {\it creating} \ premium \ products$ that meet the relevant standards and regulations. The company operates primarily on the international market, with the export of products accounting for almost 80% of its turnover, and proudly advocates for continuous technological advances and keeping up-to-date with new developments on global markets.

IMP Armature is committed to the goal of continuously ensuring the highest level of quality of its products and services. In doing so, it does not neglect the importance of innovation, both in production technologies and in the organisation of work processes, as this is the only way to achieve the best results that clients and end customers appreciate.



QUALITY OF PRODUCTS



IMP Armature has many years of experience in the development of valves. With the use

of state-of-the-art technology and by keeping an eye on progress and innovations on global markets, we adapt to specific requirements and follow quality standards. We are committed to the cause of constantly ensuring a high level of quality. The obtained certificates are an additional guarantee of the top quality of our products.



CONSULTING SERVICES



We offer consulting in solving specific problems, where together we find

the best possible solution for your problem, if necessary also with the help of external experts or appropriate analyses in specialised laboratories. We offer professional support in the selection of products and the most suitable materials that ensure as the longest service life possible and smooth operation considering the conditions of use.



AFTER-SALES SUPPORT



We also offer the option of organising logistics services for our clients. We do our best

to find the optimal transport. Spare parts for our products are available for at least 10 years after the cessation of production of a specific product. We ensure fast and quality servicing of all our products - at our company or in the field with the user.



hydrants



USE OF HYDRANTS

Hydrants are intended for rapid use in the event of fires and for temporary connection of pipe networks. The free-flowing underground hydrant is suitable for flushing pipelines.

IMP Armature hydrants are distinguished by a number of advantages and exceptional characteristics. They are manufactured, tested and certified in accordance with the European Regulation on Construction Products.

They are suitable for installation in potable water systems. We produce different types of **ABOVEGROUND** and **UNDERGROUND HYDRANTS**, with different installation lengths and different outputs, breakable and unbreakable designs and different closing options possible. A large selection of hydrants proves that flexibility is our advantage. We are able to adapt to the specific and often very different requirements of European markets.



ABOVEGROUND HYDRANTS



HIGHLIGHTED: ART. 2018

Aboveground hydrants for potable water are characterised by excellent quality and various performance options.



ANTI-CORROSION SOLUTION

Fixing of couplings with aluminium nuts



ANTIBACTERIAL SOLUTION

Spindle made of solid material



SIMPLE MAINTENANCE

Guide for piston orientation during installation or replacement



DAMAGE PREVENTION

End limiters to prevent potential use of excessive opening/closing force



LESS CHANCE OF PISTON DAMAGE

Closure upwards without end limiter



NO CORROSION ON THREADS

Drainage integrated into the valve body



DUCTILE HEAD

Resistant to high temperatures in case of fire, it's position is freely adjustable (360°) after installation





TECHNICAL CHARACTERISTICS ART. 2018

DIMENSIONS

DN80-150

STANDARDS OF USE

EN14384 EN1074-6

305/2011/EU (CPR)

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-60°C

OPERATING PRESSURE

Pmax = 16 bar

CORROSION PROTECTION

EN14901 DIN30677-2

SEALING ELEMENTS

EN681

APPROVALS

CE DVGW ÖVGW NNK & KKI ZAG

ZAC

VIK

CNBOP GSK

MICROBIOLOGICAL SUITABILITY

EN16421

FLANGE CONNECTION

EN1092-2 PN10/16

COUPLINGS

DIN14317 (C) DIN14318 (B)

DIN14319 (A)



UNDERGROUND HYDRANTS



HIGHLIGHTED: ART. 2016 A

Top quality underground hydrants made entirely of ductile cast iron for use in systems with potable water.



Sealing design enables self-cleaning of the sealing surface

WITHOUT ADDITIONAL MAINTENANCE

Sealing seat installed in body made from stainless steel

EASY OPERATION

Possible special cover for easier operation in shafts

ANTIBACTERIAL SOLUTION

Spindle made of solid material

LESS PARTS, LESS DEFECTS

Spindle made from one piece

FOR POTABLE WATER SYSTEMS

Epoxy powder coating and rubber with potable water certificates

WITHOUT PLASTIC KNEES

Drainage integrated into the valve body

EXCELLENT DRAINAGE

Quick discharge time, very low capacity of retained water





TECHNICAL CHARACTERISTICS ART. 2016 A

DIMENSIONS

DN80

STANDARDS OF USE

EN14339 EN1074-6

305/2011/EU (CPR)

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-60°C

OPERATING PRESSURE

Pmax = 16 bar

CORROSION PROTECTION

EN14901 DIN30677-2

SEALING ELEMENTS

EN681

APPROVALS

CE DVGW

GSK ZAG

VIK

MICROBIOLOGICAL SUITABILITY

EN16421

FLANGE CONNECTION

EN1092-2 PN10/16

OUTLET

DIN3221 DVGW W386



art. IRR DN80, irrigation



art. 2016 A DN80, ductile,



art. 2016 AU/AUD DN80-100, single or double closing



art. UFH BS DN80,



art. UFH GOST DN80-100, acc. to GOSTstandard



art. TBB DN80, full bore, FIX and EXT version



shut-off volves



USE OF SHUT-OFF VALVES

Shut-off valves are designed to reliably close and regulate the flow of fluids in pipelines. GATE VALVES with EPDM rubberised wedge and epoxy powder painted body are the perfect solution for use in potable water systems, as supported by relevant certificates. Full bore and flat and smooth internal walls prevent accumulation of deposits on sealing surfaces. Easy handling due to the low weight and low operating torque.

We also offer accessories. Together with the telescopic extension spindle, valves are suitable for underground installation. Equipment with hand wheel or electric actuator will make their use even easier.

IMP Armature produce three types of shut-off valves: **SOFT-SEATED GATE VALVES, DRILLING SADDLES** and **BUTTERFLY VALVES**.



GATE VALVES



HIGHLIGHTED: ART. 735 GAVE

GAVE gate valves are flanged soft-sealing valves designed for reliably sealing the flow of fluids in pipelines.



CLEANLINESS OF SEALING SURFACES

Free flow on flat and smooth internal walls prevents accumulation of deposits



SPINDLE

Spindle with three O-rings and rolled threads



SEALING WEDGE

With sliding guides and vulcanised spindle nut



SIMPLE OPERATION

Low operational torque, high resistance to excessive handling loads



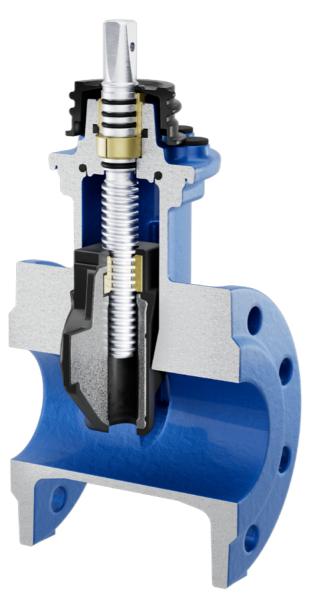
OPTION OF ELECTRIC ACTUATOR

Simple adjustment – ISO top flange



USE IN SYSTEMS WITH POTABLE WATER

Epoxy powder coating and EPDM rubber with potable water certificates





TECHNICAL CHARACTERISTICS

DIMENSIONS

DN50-600

STANDARDS OF USE

EN1074-2 EN1171

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-50 °C

OPERATING PRESSURE

Pmax = 16 bar

CORROSION PROTECTION

EN14901

SEALING ELEMENTS

EN681

APPROVALS

DVGW GSK ÖVGW EAC

EMI

VIK IT

MICROBIOLOGICAL SUITABILITY

EN16421

FLANGE CONNECTION

EN1092-2 PN10/16

INSTALLATION LENGTH

EN558-1, ser. 14, 15



art. 735 GAVE

ser. 14, DN50-600, soft-sealing gate valve



art. 740 GAVE ser. 15, DN50–500,

soft-sealing gate valve



art. 735/740 GAVE EA

DN50-600, soft-sealing gate valve with ISO top flange for electric actuator



art. 745 SEVA

DN20-50, service connection valve

DRILLING SADDLES



HIGHLIGHTED: ART. 610/611

Drilling saddles are suitable for making house connections.

Together with the telescopic extension spindle, they are suitable for underground installation.



INSTALLATION UNDER PRESSURE

A saddle connection with a closing plate allows mounting on pipelines under pressure



ADJUSTABLE KNEES

Threaded elbows, bayonet or double bayonet elbows



INSTALLATION ON PIPES MADE OF PE

ART. 611 is suitable for pipes made of PE and similar materials



INSTALLATION ON DUCTILE/STEEL PIPE

ART. 610 is suitable for ductile, steel pipes or for pipes from similar materials



MAINTENANCE-FREE







TECHNICAL CHARACTERISTICS APT 611

DIMENSIONS

DN63-315

STANDARDS OF USE

EN1074-2 DVGW W336

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-50 °C

OPERATING PRESSURE

Pmax = 16 bar

CORROSION PROTECTION

EN14901

SEALING ELEMENTS

EN681

APPROVALS

DVGW GSK

EAC

EMI

VIK

MICROBIOLOGICAL SUITABILITY

EN16421





art. 610 DN80-500, shut-off drilling bridge, use with stainless

rubberised strap



art. 611 BRINADN63-315,
shut-off drilling



art. 028DN63-315, saddle, enables pipe drilling

BUTTERFLY VALVES



HIGHLIGHTED: 120/125 PW

Soft-sealing centric butterfly valves are the most common element for closing and regulating liquid and gaseous media.



All components can be replaced

WAFER OR END VALVE

ART. 125/126: design of body with threaded ears allows use of these valves as end valves

APPLICATIONS WITH VACUUM

ART. 125: with a glued seal suitable for up to Pmax = 25 bar or under pressure up to P = -0.85 bar

EXCELLENT FLOW CHARACTERISTICS

Short installation length

LOWER COSTS

Flanged gaskets are not needed

FOR POTABLE WATER SYSTEMS

With stainless steel disc and EPDM gasket

ISO TOP FLANGE

Also prepared for pneumatic or electric actuators



Pmax = 10/16 bar

TECHNICAL CHARACTERISTICS ART 120 PW

DIMENSIONS	CORROSION PROTECTION
DN25-600	EN14901
STANDARDS OF USE	SEALING ELEMENTS
EN12516-2	EN681
2014/68/EU	
	APPROVALS
PRODUCTION TEST	CE
EN12266-1	GSK
	EAC
TEMPERATURE RANGE	EMI
0-50 °C	IT
	UKR
OPERATING PRESSURE	VIK

MICROBIOLOGICAL SUITABILITY

EN16421

INSTALLATION LENGTH

EN 558-1 ser. 20

3EI. ZU

TOP FLANGE

EN ISO 5211/1

MARKING

EN 19





art. 120 DN25-600, WAFER type, centric butterfly valve



art. 125/126DN50-300,
LUG type,
centric butterfly valve



mon-return volves



USE OF NON-RETURN VALVES

Non-return valves enable complete and quick closure of return flow in pipelines. The simple construction allows easy handling and maintenance and a long service life. Microbiological suitability is ensured by EPDM seals and epoxy powder protection, as supported by relevant certificates. We also offer suitable accessories. With added weight, the reverse flow is stoped even quicker. Their use can be upgraded by a lifting valve and manometer connections.

In IMP Armature, we manufacture three types of non-return valves: **FLANGED SWING CHECK VALVES**, **DIAPHRAGM VALVES** and **WAFER SWING CHECK VALVES**.



FLANGED SWING CHECK VALVE



HIGHLIGHTED: ART. 437 NORVA LW

Soft-sealing flanged swing check valves allow complete and quick closing of the return flow in pipelines. The simple construction ensures a long service life.



EASY MAINTENANCE

Quick and easy disassembly of the cover and sealing element

LONG SERVICE LIFE

ART. 435: the closing element can be turned (up to DN300)

LOW PRESSURE LOSSES

Complete closing of the return flow even at a small pressure difference P < 0.5 bar, full-bore type

4

FASTER CLOSING

An additional shaft allows the installation of lever and weight for faster closing of the return flow

5

LIFTING VALVE

Possible with lifting valve, bypass in basic version at DN350–500



USE IN SYSTEMS WITH POTABLE WATER

Epoxy powder coating and EPDM rubber with potable water certificate



TECHNICAL CHARACTERISTICS ART. 437 NORVA LW

DIMENSIONS

DN50-500

STANDARDS OF USE

EN1074-3 EN16767

EN 736-3; 3.3.1.

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-50 °C

OPERATING PRESSURE

Pmax = 10/16 bar

CORROSION PROTECTION

EN14901

SEALING ELEMENTS

EN681

APPROVALS

GSK EAC

EMI

VIK IT

MICROBIOLOGICAL SUITABILITY

EN16421

INSTALLATION LENGTH

EN558-1 ser. 48

FLANGE CONNECTION

EN1092-2 PN10/16





art. 435 NORVA DN50-500, flanged soft-sealing swing check valve



art. 437 NORVA LW

DN50-500, with shaft and possibility of weight



art. 438/439

DN80-300, flanged swing check valve according to BS standard

DIAPHRAGM NON-RETURN VALVE



ART. 442 MEVA

The flanged soft-sealing diaphragm valve allows complete and quick closing of the return flow in pipelines. Simple construction ensures a long service life.



FLEXIBLE MEMBRANE

Silent and soft closing, optimally prevents backflow

2

MITIGATION OF WATER SURGES

Impact damping with prestressed, elastic membrane



MICROBIOLOGICAL SUITABILITY

Epoxy powder coating and EPDM membrane with potable water certificates



EASY HANDLING

No mechanically moving parts, installation in every position



DIMENSIONS

DN40-400

STANDARDS OF USE

EN1074-3 EN16767

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-50 °C

OPERATING PRESSURE

Pmax = 10/16 bar

CORROSION PROTECTION

EN14901

SEALING ELEMENTS

EN681

APPROVALS

GSK EMI IT VIK EAC

L/ (C

MICROBIOLOGICAL SUITABILITY

EN16421

INSTALLATION LENGTH

EN558-1 ser. 48

FLANGE CONNECTION

EN1092-2 PN10/16



WAFER SWING CHECK VALVES



HIGHLIGHTED: ART. 531

WAFER type valve for complete and quick closure of backflow of liquid and gaseous media.



Valve with soft-sealing or metal-to-metal sealing

EASY HANDLING

Maintenance-free, short installation length

COMPLETE CLOSING

Even at a small pressure difference P = 0.12 bar

LOW PRESSURE LOSSES

With a mounted spring which allows quicker closing

WIDE SCOPE OF USE

Version in galvanised or stainless steel

MICROBIOLOGICAL SUITABILITY

When implemented in stainless steel





TECHNICAL CHARACTERISTICS

DIMENSIONS

DN40-400

STANDARDS OF USE

EN1074-3 EN593 2014/68/EU 305/2011/EU (CPR)

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

from -30 to +120 °C

OPERATING PRESSURE

Pmax = 6/10/16/25/40 bar overpressure

SEALING ELEMENTS

EN681

FLANGE CONNECTION

EN 1092-2

APPROVALS

CE EMI

VIK

EAC

MICROBIOLOGICAL SUITABILITY

EN16421







art. 511 DN40-600, WAFER type, check valve



strainers



USE OF STRAINERS

Strainers with a basic function of media filtration provide protection for valves in pipelines, increase the reliability of system operation and reduce maintenance costs. They are used in potable water systems and in heating and process engineering systems, at temperatures of up to 400 °C.

We produce high-quality strainers from different materials (GREY AND DUCTILE IRON, CAST STEEL), with threaded and flanged connections of different pressure levels (PN 6-40). Larger dimensions and special designs are made using WELDED CONSTRUCTION. Depending on the needs of each project and the type of application, different materials and accessories are possible.

As a special innovation of the professional team of IMP Armature in our product range we have also the **TWIN CLEANER**.

This unique product has a triple functionality – two more butterfly valves are attached to the strainer. All together at the standard installation length of one strainer. The installation time is reduced by 4 times and the cost of screw material and gaskets is reduced by 3 times. In our aim of sustainable use we managed to create this environmentally friendly product which enables extremely low loss of medium.



CASTED STRAINERS



HIGHLIGHTED: ART. 020 PW

Flanged strainer intended for filtering neutral media.



LOW POSSIBILITY OF CLOGGING

Large bright sieve surface

LOW PRESSURE LOSSES

Favourable hydraulic shape

EASY HANDLING

Low weight and easy dismantling of the screen during maintenance

WIDE SCOPE OF USE

Different screen densities along with other accessories

Drain plug

MICROBIOLOGICAL SUITABILITY

Epoxy powder coating and BA-U seal elements with potable water certificates



TECHNICAL CHARACTERISTICS **ART. 020 PW**

DIMENSIONS

DN15-300

STANDARDS OF USE

EN12516-1 PED 2014/68/EU 305/2011/EU

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-50 °C

OPERATING PRESSURE

Pmax = 10/16/25 bar overpressure

CORROSION PROTECTION

EN14901

SEALING ELEMENTS

EN681

APPROVALS

CE EMI

ΙT UKR

LT GSK

> EAC VIK

MICROBIOLOGICAL SUITABILITY

EN16421

INSTALLATION LENGTH

EN558-1 ser. 1

FLANGE CONNECTION

EN1092-2



DN15-300,





art. 020 DN15-300, ductile cast iron



art. 2014 TWIN CLEANER

DN50-100, strainer with two shut-off centric discs for almost zero loss of media



art. 020 DN15-300,

grey cast iron



art. 002

DN10-50 (3/8-2"), grey cast iron



art. 024 DN15-200, cast steel

WELDED STRAINERS



HIGHLIGHTED: ART. 300

Strainers of larger dimensions or special designs in a welded construction intended for filtering of media.



WELDED CONSTRUCTION

Option of different shapes



EASY HANDLING

Eyebolt, dismantling the cleaning screen through the cover



VARIOUS CONNECTIONS

Flanged or welded



MICROBIOLOGICAL SUITABILITY

Epoxy coating with potable water certificates



WIDE SCOPE OF USE

Installed materials depend on application needs and demands



DRAINAGE

Basic version with two discharge plugs, in the cover and on the bottom



TECHNICAL CHARACTERISTICS ART. 300

DIMENSIONS

DN150-1200

STANDARDS OF USE

EN12516-1 PED 2014/68/EU 305/2011/EU

PRODUCTION TEST

EN12266-1

TEMPERATURE RANGE

0-150 °C

OPERATING PRESSURE

Pmax = 10/16/25 bar overpressure

CORROSION PROTECTION

EN14901 DIN30677-2

SEALING ELEMENTS

EN681

APPROVALS

CE GSK VIK

EMI

EAC

MICROBIOLOGICAL SUITABILITY

EN16421

INSTALLATION LENGTH

EN558-1 ser. 1

FLANGE CONNECTION

EN1092-1





art. 300 DN150-800, T-SHAPED (flat screen) and OPEN TOP strainer (basket-shaped screen)



art. 350 DN250-1200, Y-SHAPED strainer



fittings



USE OF FITTINGS

FITTINGS Fittings are a solution that enables easy connection of various elements in a pipeline. They are designed for connection to the pipeline and mutual joining of PE pipes or transition of PE pipes to a flanged connection. Their flange dimensions are standard, allowing for easy installation directly onto gate valves, check valves, fittings, and similar components.

Fittings are suitable for use with drinking water, as they are coated with an epoxy powder paint coating for additional corrosion protection, for which we have obtained certificates confirming microbiological suitability. We guarantee the high quality and reliability of our products, which are crucial for the smooth operation of pipeline systems.



FITTINGS



FITTINGS

Allow the connection of different elements in the pipeline.

MICROBIOLOGICAL SUITABILITY

Epoxy powder coating with drinking water certificates

FLEXIBILITY

Large range of dimensions and different connections



DIMENSIONS

DN50-500

STANDARDS OF USE

EN1563 EN545

TEMPERATURE RANGE

0-50 °C

OPERATING PRESSURE

Pmax = 10/16 bar overpressure

CORROSION PROTECTION

EN14901 DIN30677-2

MICROBIOLOGICAL SUITABILITY

EN16421

APPROVALS

GSK VIK

INSTALLATION LENGTH

EN558-1

FLANGE CONNECTION

EN1092-2



art. **028**



art. **037**



E-BS piece



U-BS piece



E-KS piece



MMA piece



MMK piece



MMQ piece



N piece



RPC piece



EU piece



F piece



FF piece



FFK piece



FFR piece



T piece



TT piece





X piece



XR piece



Q piece



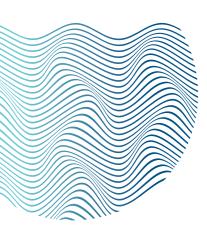
additional equipment

certificates



IMP Armature - additional equipment, certificates

ADDITIONAL EQUIPMENT



For our products, **we offer a range of** upgrade options, we are extremely adaptable to the wishes of our customers, as we are aware that market requirements are varied. The product range is supplemented with a range of accompanying articles for easier installation and carefree use.

All accessories and special versions are available on request and are not an integral part of the basic item.

Spare parts for our products are available for at least 10 years after the cessation of production of a specific product. We ensure quick and quality service of all our products – at our company or in in the field with the user.

For any additional questions and orders, you can contact us at:

- e sales@imp-ta.si info@imp-ta.si
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PRODUCT GROUP	ART.	ADDITIONAL EQUIPMENT
		Safety lock
		Hydrant key
hadaaata		N-piece
hydrants		Drainage protection
		Blind coupling
		Transition piece
	730	Telescopic extension spindle
shut-off valves	731	VALPOS extension spindle with indicator
		Handwheel
		Position indicator
		Electric actuators
		Bypass (DN500-600)
		Stainless steel spindle extensions
		Pneumatic drive
		Extension spindles
		Bayonet connection
drilling saddles		Double rotated elbows
Suddies .		Threaded connection: metal and plastic elbows
		Rubberized stainless steel strap
		Levers
butterfly valves		Manual gear boxes
		Pneumatic actuators
		Electric actuators
		Lifting devices
non-return		Manometer connection
valves		Water hammer protection
		Bypass for diaphragm non-return valve
		Magnet insert
		Ball valve
strainers		Manometer connection
		Special screens

CERTIFICATES

STANDARD ISO 9001 AND 14001

We have a drawn up and introduced quality (ISO 9001) and environmental protection system (ISO 14001) management system for the development, production and marketing of industrial valves. The first certificate ISO 9001 was obtained in December 1994, as the first company in Slovenia in the field of production of industrial valves. The first ISO 14001 certification was obtained in March 2024. Compliance with the requirements of the standard is monitored and certified annually by an independent certification body TÜV SÜD.



PRESSURE EQUIPMENT DIRECTIVE (PED) 2014/68/EU (CE 0036)

The certificate based on the European Pressure Equipment Directive (PED) 2014/68/EU, Annex III, Module H, issued by the notified body TÜV SÜD for the development, production and sale of industrial valves. The notified body certifies that the company has introduced and applies a quality management system in accordance with the abovementioned guideline, and that the manufacturer is entitled to the CE marking and the identifying number of the notified body to the products.



CERTIFICATE GSK (RAL-GZ 662/2)

This certificate demonstrates the highest standard of corrosion protection of products used in the distribution of potable water and wastewater.



CONSTRUCTION PRODUCTS REGULATION 305/2011/EU (CPR)

As producer of aboveground and underground hydrants, we meet all the requirements of the European Construction Products Regulation 305/2011/EU. This is confirmed by the certificate of conformity obtained from ZAG Ljubljana.



All materials that come in contact with potable water are microbiologically suitable and comply with the following standards and approvals: EN 681, EN 16421, KTW, WRAS, ACS, BELGAQUA, DVGW/UBA

EXTERNAL MARKET CERTIFICATES

Obtained certificates and conformities for use on various global markets prove the quality of IMP products. We have approvals for use on the following markets: Germany, Austria, Italy, Croatia, Lithuania, Hungary, GOST -Euro-Asian certification, Ukraine, etc.











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WE CONTROL THE STREAM